



ACE[®]

Engineering Publications
(A Sister concern of ACE Engineering Academy, Hyderabad)

GATE Practice Booklet

Bits & Bytes

VOLUME - II

**MECHANICAL
ENGINEERING**

1116

Expected Questions with Solutions

All rights reserved.

No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, digital, recording or otherwise, without the prior permission of the publishers.

Published at:



ACE Engineering Publications

#3rd Floor, Suryalok Complex, Rosary Convent School Road,
Gunfoundary, Basheer Bagh, Hyderabad – 500001,
Telangana, India.

Contact: 7799996602

Website: aceengineeringpublications.com

Email: aceenggpublications@aceenggacademy.com
help@ace.online

Authors:

Subject experts of ACE Engineering Academy, Hyderabad

While every effort has been made to avoid any mistake or omission, the publishers do not owe any responsibility for any damage or loss to any person on account of error or omission in this publication.

Mistakes if any may be brought to the notice of the publishers, for further corrections in forthcoming editions, to the following Email-id.

Email : aceenggpublications@aceenggacademy.com

1st Edition : 2016

10th Edition : 2025

Printed at:

Karshak Art Printers,
Hyderabad.

MRP : ₹. 650/-

ISBN : 978-1-64597-332-4

Foreword

Dear Students,



Solutions of all previous GATE Questions are already available. Every year about 20% of questions will have repetitive nature. However, rest of the questions are from untapped areas (never asked areas) and few from Previous Engineering Services & Civil Services Questions. Keeping this in view, possible questions are prepared in various subjects (chapter wise) along with their hints/solutions. The student is advised to practice the questions systematically so that their chances of getting high score in GATE Exam will increase.

The student is advised to solve the problems without referring to the solutions. The student has to analyze the given question carefully, identify the concept on which the question is framed, recall the relevant equations, find out the desired answer, verify the answer with the final key such as (a), (b), (c), (d), then go through the hints to clarify his answer. This will help to face numerical answer questions better. The student is advised to have a standard text book ready for reference to strengthen the related concepts, if necessary. The student is advised not to write the solution steps in the space around the question. By doing so, he loses an opportunity of effective revision.

As observed in the GATE Exam, number of sets may be possible, being online exams. Hence, don't skip any subject. All are equally important.

It is believed that this book is a Valuable aid to the students appearing for competitive exams like IES, JTO, DRDO, ISRO and Other PSU's. This book can also be used by fresh Teachers in Engineering in improving their Concepts.

With best wishes to all those who wish to go through the following pages.

Y.V. Gopala Krishna Murthy,
M Tech. MIE,
Chairman & Managing Director,
ACE Engineering Academy,
ACE Engineering Publications.
Frost Interactive Service Pvt. Ltd. (ACE ONLINE).

Syllabus for Mechanical Engineering (ME)

Applied Mechanics and Design

Engineering Mechanics: Free-body diagrams and equilibrium; friction and its applications including rolling friction, belt-pulley, brakes, clutches, screw jack, wedge, vehicles, etc.; trusses and frames; virtual work; kinematics and dynamics of rigid bodies in plane motion; impulse and momentum (linear and angular) and energy formulations; Lagrange's equation.

Mechanics of Materials: Stress and strain, elastic constants, Poisson's ratio; Mohr's circle for plane stress and plane strain; thin cylinders; shear force and bending moment diagrams; bending and shear stresses; concept of shear centre; deflection of beams; torsion of circular shafts; Euler's theory of columns; energy methods; thermal stresses; strain gauges and rosettes; testing of materials with universal testing machine; testing of hardness and impact strength.

Theory of Machines: Displacement, velocity and acceleration analysis of plane mechanisms; dynamic analysis of linkages; cams; gears and gear trains; flywheels and governors; balancing of reciprocating and rotating masses; gyroscope.

Vibrations: Free and forced vibration of single degree of freedom systems, effect of damping; vibration isolation; resonance; critical speeds of shafts.

Machine Design: Design for static and dynamic loading; failure theories; fatigue strength and the S-N diagram; principles of the design of machine elements such as bolted, riveted and welded joints; shafts, gears, rolling and sliding contact bearings, brakes and clutches, springs.

Fluid Mechanics and Thermal Sciences

Fluid Mechanics: Fluid properties; fluid statics, forces on submerged bodies, stability of floating bodies; control-volume analysis of mass, momentum and energy; fluid acceleration; differential equations of continuity and momentum; Bernoulli's equation; dimensional analysis; viscous flow of incompressible fluids, boundary layer, elementary turbulent flow, flow through pipes, head losses in pipes, bends and fittings; basics of compressible fluid flow.

Heat-Transfer: Modes of heat transfer; one dimensional heat conduction, resistance concept and electrical analogy, heat transfer through fins; unsteady heat conduction, lumped parameter system, Heisler's charts; thermal boundary layer, dimensionless parameters in free and forced convective heat transfer, heat transfer correlations for flow over flat plates and through pipes, effect of turbulence; heat exchanger performance, LMTD and NTU methods; radiative heat transfer, Stefan-Boltzmann law, Wien's displacement law, black and grey surfaces, view factors, radiation network analysis

Thermodynamics: Thermodynamic systems and processes; properties of pure substances, behavior of ideal and real gases; zeroth and first laws of thermodynamics, calculation of work and heat in various processes; second law of thermodynamics; thermodynamic property charts and tables, availability and irreversibility; thermodynamic relations.

Applications: Power Engineering: Air and gas compressors; vapour and gas power cycles, concepts of regeneration and reheat. **I.C. Engines:** Air-standard Otto, Diesel and dual cycles. **Refrigeration and air-conditioning:** Vapour and gas refrigeration and heat pump cycles; properties of moist air, psychrometric chart, basic psychrometric processes. **Turbomachinery:** Impulse and reaction principles, velocity diagrams, Pelton-wheel, Francis and Kaplan turbines; steam and gas turbines.

Materials, Manufacturing and Industrial Engineering

Engineering Materials: Structure and properties of engineering materials, phase diagrams, heat treatment, stress-strain diagrams for engineering materials.

Casting, Forming and Joining Processes: Different types of castings, design of patterns, moulds and cores; solidification and cooling; riser and gating design. Plastic deformation and yield criteria; fundamentals of hot and cold working processes; load estimation for bulk (forging, rolling, extrusion, drawing) and sheet (shearing, deep drawing, bending) metal forming processes; principles of powder metallurgy. Principles of welding, brazing, soldering and adhesive bonding.

Machining and Machine Tool Operations: Mechanics of machining; basic machine tools; single and multi-point cutting tools, tool geometry and materials, tool life and wear; economics of machining; principles of non-traditional machining processes; principles of work holding, jigs and fixtures; abrasive machining processes; NC/CNC machines and CNC programming.

Metrology and Inspection: Limits, fits and tolerances; linear and angular measurements; comparators; interferometry; form and finish measurement; alignment and testing methods; tolerance analysis in manufacturing and assembly; concepts of coordinate-measuring machine (CMM).

Computer Integrated Manufacturing: Basic concepts of CAD/CAM and their integration tools; additive manufacturing.

Production Planning and Control: Forecasting models, aggregate production planning, scheduling, materials requirement planning; lean manufacturing.

Inventory Control: Deterministic models; safety stock inventory control systems.

Operations Research: Linear programming, simplex method, transportation, assignment, network flow models, simple queuing models, PERT and CPM

Engineering Mathematics

Linear Algebra: Matrix algebra, systems of linear equations, eigenvalues and eigenvectors.

Calculus: Functions of single variable, limit, continuity and differentiability, mean value theorems, indeterminate forms; evaluation of definite and improper integrals; double and triple integrals; partial derivatives, total derivative, Taylor series (in one and two variables), maxima and minima, Fourier series; gradient, divergence and curl, vector identities, directional derivatives, line, surface and volume integrals, applications of Gauss, Stokes and Green's theorems.

Differential equations: First order equations (linear and nonlinear); higher order linear differential equations with constant coefficients; Euler-Cauchy equation; initial and boundary value problems; Laplace transforms; solutions of heat, wave and Laplace's equations.

Complex variables: Analytic functions; Cauchy-Riemann equations; Cauchy's integral theorem and integral formula; Taylor and Laurent series.

Probability and Statistics: Definitions of probability, sampling theorems, conditional probability; mean, median, mode and standard deviation; random variables, binomial, Poisson and normal distributions.

Numerical Methods: Numerical solutions of linear and non-linear algebraic equations; integration by trapezoidal and Simpson's rules; single and multi-step methods for differential equations.

CONTENTS

+++++

Name of the Subject		Page No.
I.	Engineering Mechanics	01 - 68
II.	Machine Design	69 - 156
1.	Static Loads & Theories of Failures.....	70 - 78
2.	Dynamic Loads	79 - 87
3.	Riveted Joints	88 - 92
4.	Bolted Joints	93 - 103
5.	Welded Joints	104 - 111
6.	Sliding Contact Bearings.....	112 - 118
7.	Rolling Contact Bearings.....	119 - 123
8.	Clutch Design.....	124 - 132
9.	Brakes	133 - 140
10.	Spur Gear Tooth	141 - 149
11.	Shaft	150 - 156
III.	Theory of Machines & Vibrations	157 - 246
1.	Analysis of Planar Mechanisms.....	158 - 175
2.	Gear and Gear Trains.....	176 - 186
3.	Flywheels.....	187 - 194
4.	Governors	195 - 203
5.	Balancing.....	204 - 214
6.	Cams & Gyroscope	215 - 224
7.	Mechanical Vibrations	225 - 246
IV.	Production Technology	247 - 368
1.	Metal Casting	248 - 260
2.	Welding	261 - 273
3.	Metal Cutting	274 - 293
4.	Machining	294 - 311
5.	Metal Forming Process	312 - 324
6.	Sheet Metal Operations.....	325 - 334
7.	Metrology	335 - 351
8.	Advanced Machines	352 - 361
9.	NTM Methods	362 - 368

Contd...

V. IM & OR	369 - 442
1. PERT & CPM	370 – 380
2. Linear Programming	381 – 393
3. Forecasting	394 – 398
4. Scheduling & Sequencing.....	399 – 402
5. Queuing Theory	403 – 408
6. Inventory Control	409 – 418
7. Transportation & Assignment	419 – 429
8. PPC & Aggregate , MRP	430 – 436
9. Break Even Analysis.....	437 – 442
 VI. Engineering Materials	 443 - 464